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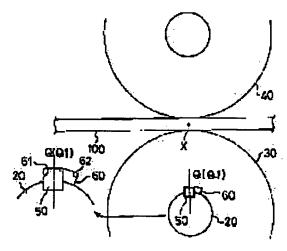
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(54) DEVICE FOR FEEDING BLADE MATERIAL FOR BLADE MATERIAL BENDING **MACHINE**

(57) Abstract:

PROBLEM TO BE SOLVED: To provide a blade material feeding device for blade material bending machines with which the mutual interval between bending points of the blade material is determined with high accuracy.

SOLUTION: A driving shaft 20 and feed roller 30 for transmitting feed force by the forward rotation of the driving shaft 20 to a blade material 100 by bringing into contact with the blade material 100 are provided. A recess 60 is provided on the feed roller 30 and a key 50 is provided on the driving shaft 20. The length of the recessed 60 is made longer than the width of the key 50 and the feed roller 30 is made so as to race in the forward direction by being dragged with the blade material 100 without causing a slip between the roller and the blade material 100 at the time of bending the blade material 100.





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